

DRAB GREEN

Dart Aerospace Ltd.

Date: Friday, 21/11/2008 11:18:17 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : SADDLE KIT
Job Number : 43668	
Estimate Number : 10532	
P.O. Number :	Part Number : K10003
This Issue : 21/11/2008 S.O. No. :	Drawing Number : 634, 635 IIN
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : E
Previous Run : 43260	Material :
Written By : <u> </u>	Due Date : 04/12/2008 Qty: 2 Um: Each
Checked & Approved By : <u> </u>	
Comment : Est: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF	
Est: J 06-07-25 As per DSI 9344 JLM	
Est: K 06.11.17 Per K10003 Rev C KJ	
Est: L 07.01.12 Document Record for copying bluefile rmv KJ	
Est Rev: M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:	

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Create White labels only per PPP K10003 CHG 006

JUD 08.12.08



2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit



3.0 D2570 Bushing



Comment: Qty.: 24.0000 Each(s)/Unit Total: 48.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description
24	D2570	Bushing

Batch

B39805

8/12/08



2x

4.0 D2571 Saddle, Fwd Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Saddle, Fwd, Out

ATTN: OLIVE DRAB GREEN

Pick:

Qty	Part Number	Description
1	D2571	Saddle

Batch

B43564

8/12/08



2x

SP

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Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2572

Saddle, Fwd In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle, Fwd, In

ATTN: OLIVE DRAB GREEN

Pick:

Qty	Part Number	Description	Batch
1	D2572	Saddle	B43565

SP

6.0

D2573

Saddle, Aft Out 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle, Aft, Out

ATTN: OLIVE DRAB GREEN

Pick:

Qty	Part Number	Description	Batch
1	D2573	Saddle	B43566

2x

SP

7.0

D2574

Saddle, Aft In 205



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Saddle, Aft, In

ATTN: OLIVE DRAB GREEN

Pick:

Qty	Part Number	Description	Batch
1	D2574	Saddle	43567

SP

8.0

D27361

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Lug Assembly

ATTN: OLIVE DRAB GREEN

Pick:

Qty	Part Number	Description	Batch
1	D2736-1	Bracket	43683

88 08/12/03 x2

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Job Number:



Seq. #:

Machine Or Operation:

Description :

9.0

D27363

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
Lug Assembly

ATTN: OLIVE DRAB GREEN

Pick:

Qty	Part Number	Description	Batch
1	D2736-3	Bracket	43684

SS 28/12/02 (P)

10.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)
Set Screw

Pick:

Qty	Part Number	Description	Batch
4	D2747	Socket Head Set Screw	B41599

SP

11.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2876	Spacer	B38662

SP

12.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2877	Spacer	B39125

SP

13.0

D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Set Screw

Batch: B41606

8/12/12

2x

SP

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Job Number: 43668

Part Number: K10003

Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

16

AN4-6A

Bolt

M108558

50

15.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

4

AN4-46A

Bolt

M109068

50

16.0

AN451A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN4-51A

Bolt

M109285

50

17.0

AN612A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty

Part Number

Description

Batch

8

AN6-12A

Bolt

M109545

M108471

50

18.0

AN960JD416

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total : 64.0000 Each(s)

Washer

Pick:

Qty

Part Number

Description

Batch

32

AN960JD416

Washer

M109249

8/10/11

50

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Part Number: K10003

Job Number:



Seq. #:	Machine Or Operation:	Description :
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19.0	AN960JD616	Washer
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Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
8	AN960JD616	Washer	M109371

20.0	MS21042L4	Nut
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Comment: Qty.: 29.0000 Each(s)/Unit Total : 58.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
29	MS21042L4	Nut (or MS21042-4)	M108145

21.0	D3407045	Tow Ring
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Tow Ring

ATTN: OLIVE DRAB GREEN

batch: 43185

22.0	D34561	Washer
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

batch: B43002

23.0	MS210434	Nut
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

batch: M109166

24.0	D34175	Washer
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch: B43275

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Job Number:



Seq. #:

Machine Or Operation:

Description :

25.0

D38121

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch: B43864

8/12/10 (2)

26.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

508/12/10 (12)

27.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Rev I

8/12/10

2x

SP

28.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/12/11 (1)

Job Completion



mf 08-12-10